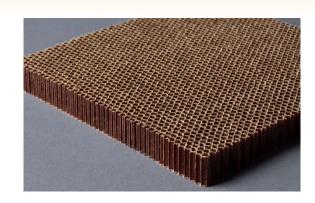
SPAH-I®

Showa Para-Aramid Honeycomb

Description

SPAH-I® is produced with Para-aramid fiber sheets. These sheets are bonded by a thermosetting adhesive at the nodes. After expanded to the hexagonal cell configuration, it is dipped in a heat resistant phenolic resin and cured in an oven. SPAH-I® is available at the required core thickness since the cutting to thickness is done according to customer's request.



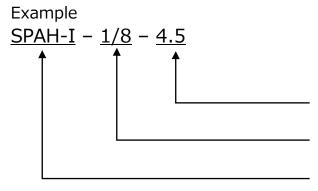
Features

- High strength-to-weight ratio
- Damage Resistant
- Fire Resistant (Self-Extinguishing)
- Water and Fungus Resistant
- Excellent Dielectric Properties
- Good Surface for Bonding

Applications

- Aircraft floor and interior
- Aircraft wing trailing and leading edges
- Aircraft flaps, access panels and doors
- Sports and leisure

Type Designation



Density (pounds per cubic foot)

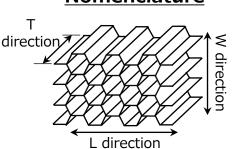
Cell Size (inch)

Showa Para Aramid Honeycomb

Standard Dimensions

L Direction	W Direction	T Direction (Min.)		
48 +2/-0 inch	144 +4/-0 inch	0.125 ±0.01 inch		
(1200 +50/-0 mm)	(3657 +100/-0 mm)	(3.2 ±0.25 mm)		

<u>Dimensional</u> Nomenclature



<T Direction Tolerance>

 $0.12\sim2.00$ inch $(3.00\sim50.00$ mm) : ±0.006 inch $(\pm0.15$ mm) $2.01\sim4.00$ inch $(50.01\sim100.00$ mm) : ±0.01 inch $(\pm0.25$ mm) More than 4.01 inch (101.854mm) : ±0.12 inch $(\pm3.00$ mm)

NOTE: For more information, please contact our Sales Office

Mechanical Properties at Room Temperature

Designation	Compressive		Plate Shear					
	Strength		L Direction		W Direction			
	Bare (psi)	Stabilized (psi)	Strength (psi)	Modulus (ksi)	Strength (psi)	Modulus (ksi)		
SPAH-I-1/8-4.5	842	928	326	27.7	191	15.7		
SPAH-I-1/8-5.0	1085	1195	385	30.4	225	16.5		
SPAH-I-1/8-6.5	1518	1679	418	29.5	296	20.8		
SPAH-I-1/8-8.5	2670	2819	674	52.1	458	24.3		
SPAH-I-1/8-11.0	2974	3313	687	54.2	509	29.1		
SPAH-I-5/32-4.5	710	792	326	27.7	191	15.7		

NOTE:

- Bare compression is a compression test of honeycomb core.
 Stabilized compression is a compression test of a honeycomb panel.
- The above data are the properties when tested per SAE-AMS-STD-401 at room temperature using 0.500 inch core thickness.
- The typical values represent the mean average of relatively large number of test values from many blocks of honeycomb, and are not guaranteed.
- Tolerance of the density is 10%± of nominal density.

 SAH^{\circledR} is Registered Trademark of Showa Aircraft Industry. Nomex $^{\circledR}$ is Registered Trademark of DuPont.

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